

## BB-1934

SUICIDE DOOR AND MORE DOOR WIRE LOOM  
VERTICAL MOUNT

THE STAINLESS STEEL LOOM IS ADJUSTABLE, TO ADJUST OR CUT  
SIMPLY LOOSEN THE SET SCREW IN THE 2" FITTING  
IT IS DESIGNED IN THIS MANNER BECAUSE NOT ALL CARS  
OR TRUCKS HAVE THE FULL 2" SPACE, THEREFORE THE 2"  
FITTING CAN BE SHORTENED AS WELL AS THE STAINLESS.  
TO SHORTEN THE STAINLESS WRAP 3-4 TIMES WITH 3-M  
TAPE AND CUT WITH 3" WHEEL CHOP SAW OR HACKSAW.

### ALWAYS WEAR PROTECTIVE EYE WARE

TO SHORTEN THE 2" FITTING LOOSEN THE COLLAR AND  
SLIDE ALL THE WAY TO THE FLANGE, MARK, CUT, CLEAN END  
WITH EMORY CLOTH

**NOW LETS INSTALL THE LOOM AND " B " POST PIVOT.**  
THE NUMBER CARS AND TRUCKS THIS WILL FIT BESIDES SUICIDE  
DOORS IS TO MUCH TO LIST SO FOR AN EXAMPLE WE WILL  
USE A SUICIDE DOOR.

### INSTALLATION DIRECTIONS

- STEP # 1 Drill 1/8" pilot hole from inside the door or from inside the " B " post area.
- STEP # 2 The fixed end, with collar will be a 3/4" diameter hole.
- STEP # 3 For mounting the pivot section on the " B " post we have found it best to drill a 1"  
hole and then file or carefully enlarge to the necessary opening of 1 1/8" diameter.  
Take your time metal is harder to put back than cut out.
- STEP # 4 The BB-1934 has a relief on one side, this side will be to the outside. As stated this  
part is a vertical mount, with it in your correct desired position, mark the upper and  
lower mounting holes, remove part, then drill mounting holes and mount.
- STEP # 5 Insert stainless loom from stationary mount into pivot loom.
- STEP # 6 Repeat same process for other door.

### SPECIAL NOTE

ON SOME FIBERGLASS VEHICALS IT MAY BE NECESSARY AFTER  
1 1/8" HOLE IS DRILLED TO CUT A 45 DEGREE RELIEF TO THE INSIDE  
IN FIBERGLASS FOR LOOM TO MOVE FREELY.

**MADE WITH PRIDE  
IN USA**